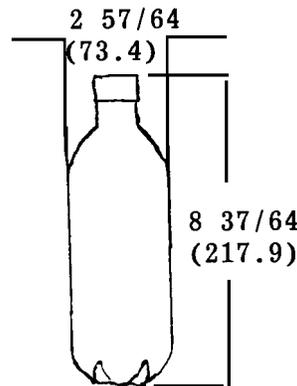


**20 oz. PET PEPSI QUICK
SLAM BOTTLE SHIMMING
S008.1**

Models Affected: 522 Series 90 Venders Only.

Reason: To supply a vender that will vend the 20 oz. Pet Pepsi-Cola Quick Slam (small cap) Bottle double depth.

Serial Break: Venders serialized 0001-3165AO and up.



20 oz. PET Quick Slam
Pepsi-Cola Bottle

Note: This set-up is for the 20 oz. Quick Slam Bottle. See instructions S002.x for 20 oz. PET Straight Wall Bottle set-up.

LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	CAM(S) FOR MOTOR	REAR SPACER	OTHER PARTS
2	Bottle Neck Support 324,010,150.13 and Retainer 324,010,160.03 Large Product Sold- Out Paddle 432,070,270.03	NA	New Cam 801,806,990.11	Ultimate Depth 328,070,300.03 (used in venders not factory set to vend 20 oz. PET Bottle)	Can/Bottle Chute 324,000,200.23

NA = Not Applicable

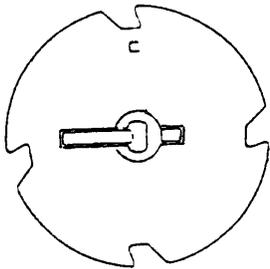
Note: Venders serialized 0001-6224AT and higher that are ordered factory built to vend this package will have a backing plate.
Venders serialized 0001-6275CT and higher that are factory built to vend this package will have a large product sold-out paddle installed in the wide columns.

20 oz. BOTTLE CAPACITY IN 522T	
WIDE COLUMN	50
NARROW COLUMN	NA
TOTAL	300

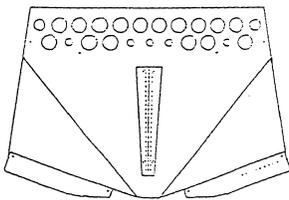
Order per wide column:

- 1 - 801,806,990.11
- 1 - 324,010,150.13
- 1 - 324,010,160.03
- 2 - 900,301,550.01
- 1 - 328,070,300.03
- 2 - 900,301,500.01
- 1 - 432,070,270.03
- 1 -
- 804,100,680.51
- 804,100,750.41
- *1 - 324,000,200.03

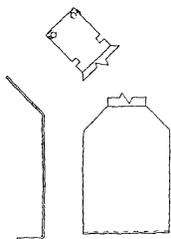
- White Vending Cam, 20 oz. (1 per column)
- Bottle Neck Support (1 per column)
- Bottle Neck Support Retainer (1 per column)
- #8-32x1/2Screw (2 per Bottle Neck Support)
- W/A Ultimate Depth Rear Spacer (1 per column)
- #8-18x1/2Screw (2 per rear spacer)
- Large Product Sold-Out Paddle (1 per column)
- Sold-Out Switch Assembly
- Non SII and SIID
- SII and SIID
- Assy., 20 oz. Bottle Chute (1 per vender)



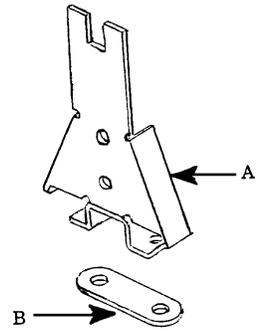
White Vending Cam
801,806,990.01
Figure 1



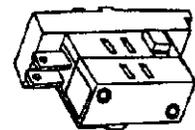
20 oz. Bottle Chute Assembly
324,000,200.03
Figure 3



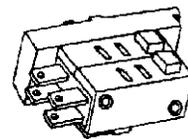
Large Product Sold-Out
432,070,270.03
Figure 5



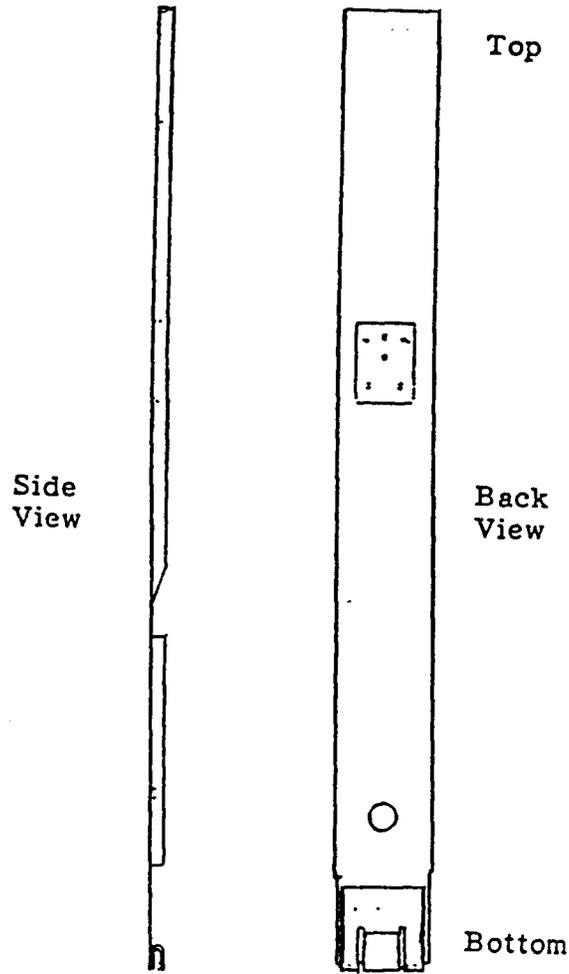
A) Bottle Neck Support
324,010,150.13
Figure 2
B) Bottle Neck Support
Retainer
324,010,160.03
Figure 2



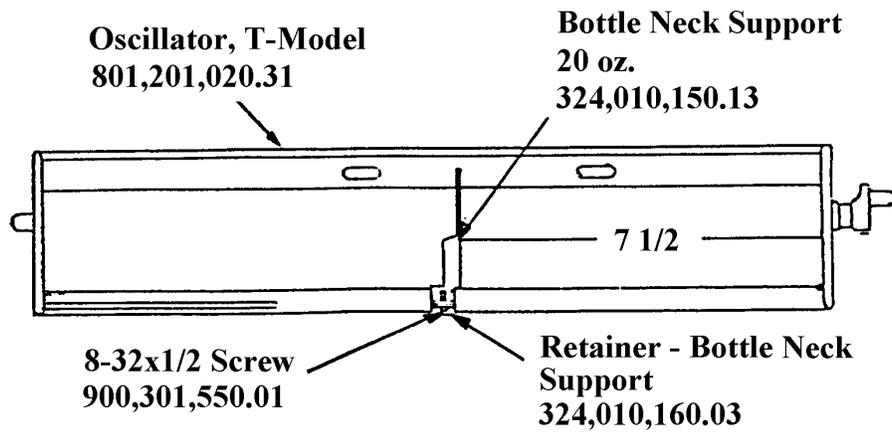
Sold-Out Switch Assy.
804,100,750.41



Sold-Out Switch Assy.
804,100,680.51
Figure 4B



W/A Ultimate Depth Rear Spacer
 328,070,300.03
 Figure 6



Oscillator with Bottle Neck Support
 Figure 7

VENDER SET-UP AND SHIMMING:

1. Unplug the vender.
2. Remove the existing rear spacer.
3. Install the ultimate depth rear spacer and secure with two screws. See figure 6, page 3.
4. Remove the can retainers from the oscillator.
5. Install the bottle neck support and retainer. (See figure 7.)
Note: The distance between the inside front edge of the oscillator and the front of the bottle neck support is $7\frac{1}{2}$.
6. Secure the bottle neck support and retainer with two #8-32x $\frac{1}{2}$ screws.
7. Remove existing cams from vend motors.
8. Install new 20 oz. white vending cam (part #801,806,990.11). See figure 1, page 2.
Important: The adjustable cam (gold in color) is not used. Do not place it on the motor.
9. Remove the standard sold-out paddle.
10. Install large product sold-out paddle.
11. It is recommended that the sold-out switch pack be replaced when a new sold-out paddle is installed.
12. Remove existing can/bottle delivery chute.
13. Install new can/bottle chute (part# 324,000,200.03). See figure 3, page 2.
14. Set the discharge member and closure strip for bottles.
15. Load the bottles cap to cap.
Important: Always load the front bottle first, then the rear bottle so the caps overlap with the rear bottle's cap on top as shown in figure 8.

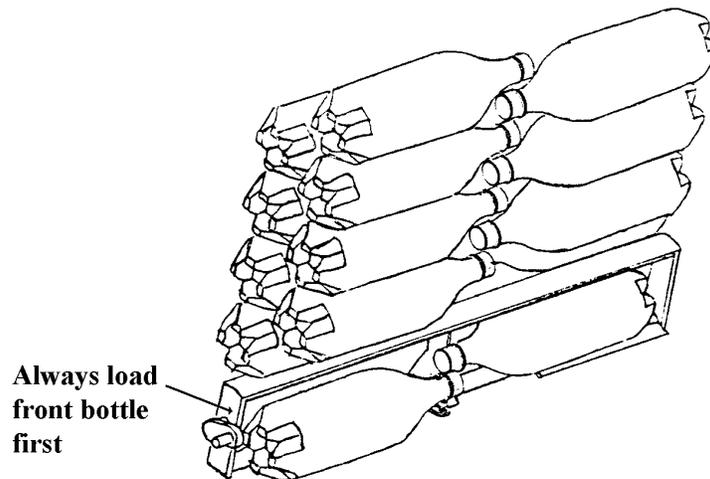


Figure 8